

Split

Dart Aerospace Ltd.

Date: Friday, 08/08/2008 9:54:24 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CUP
 Job Number : 41075
 Estimate Number : 13106
 P.O. Number :
 This Issue : 08/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D30093
 First Issue : / / Type : MACHINED PARTS Drawing Number : D3009 REV B
 Previous Run : 40613 Drawing Revision : B
 Material :
 Due Date : 08/08/2008 Qty: 60 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est. A 07.12.18 new issue EC
 Est Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified
 by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R1000 304 round bar 1.00



Comment: Qty.: 0.0503 f(s)/Unit Total : 0.6035 f(s)
 304/316 SS ROUND BAR
 Material: AISI304/316 SS 1.00" Ø Round Bar
 (M304R1000)
 Batch: M18188

mv= 08/08/08

60

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009
 FOLIO REV: A
 DWG REV: B

2-DEBURR AS REQUIRED

mv= 08/08/08

60

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mv= 08/08/08

60

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

2.5 08/08/08

60

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST59

JS 08/08/11

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Drawing Name: CUP

Job Number: 41075

Part Number: D30093

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(60)

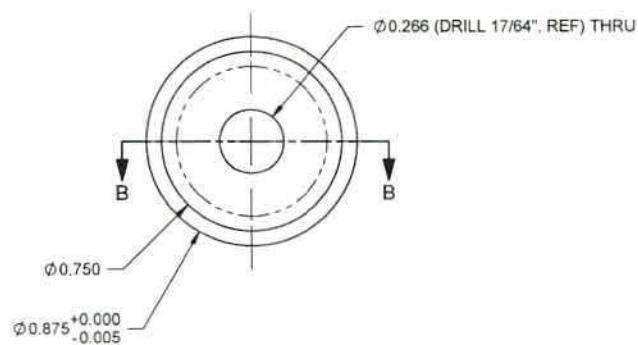
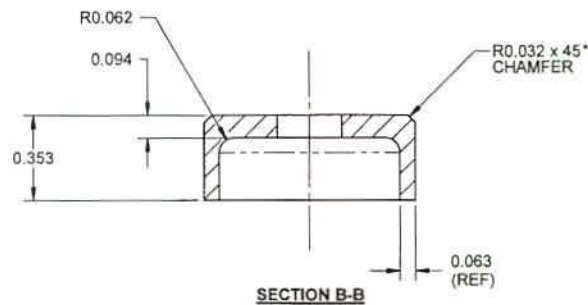
Comment: FINAL INSPECTION/W/O RELEASE

Dec 108/12

Job Completion



MF 08-08-12



D3009-3 CUP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
(REF DART SPEC M304R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3009	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUP	2:1
DATE	07.12.12	<small>COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASE
08-01-07-10

W/O #1085

